





IN THE SUPREME COURT OF THE STATE OF MONTANA THE OFFICE OF THE CLERK OF SUPREME COURT HELENA, MONTANA 59620-3003

ALEXANDER BLEWETT III ATTORNEY AT LAW 501 2ND AVE N PO BOX 2807 GREAT FALLS MT 59403-2807 September 15, 2009

NOTICE OF FILING

Supreme Court No. DA 09-0500

LON PETERSON,

Plaintiff and Appellant,

v.

ST.PAUL FIRE AND MARINE, INSURANCE COMPANY,

Defendant and Appellee.

The Filing Fee of \$100.00 has been received in the above noted case.

Sincerely,

ED SMITH

Clerk of the Supreme Court